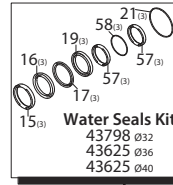
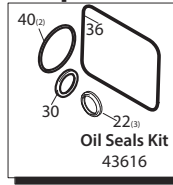
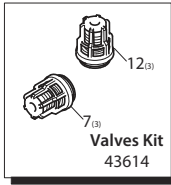


Repair Kits



Pos	Code	Description	Qty	Pos	Code	Description	Qty	Pos	Code	Description	Qty
1	4180690	Bolt TCEI M12x25 (442 in/lbs) □ ● 7	7	23	4180170	Plunger bolt (266 in/lbs) 3	3	52	4189000	Non-drive cover assembly	1
2	4180670	Bolt TCEI M12x25 (752 in/lbs) ○ 7	7	24	4180010	Pump body	1	53	4180500	Piston rod bushing	3
3	4180190	Valve cover discharge	1	25	4180060	Crankshaft	1	54	4189206	Head assembly Ø 32	○ 1
4	4180510	Valve plug	6	26	2820280	Key	1	54	4189204	Head assembly Ø 36	● 1
5	4180520	Support ring	6	28	4180570	Bearing	2	54	4189202	Head assembly Ø 40	□ 1
6	4180020	Head	1	29	4180040	Side cover	1	55	4180190	Valve cover inlet	● 1
7	4180020	Head	1	30	4180300	Crankshaft oil seal	1	55	4180840	Valve cover inlet	○ □ 1
8	3680250	O-ring Ø 45.69x2.62	6	31	180030	Bolt TCEI M8x20 (221 in/lbs) 12	12	56	4180880	Bolt TCEI M12x30 (752 in/lbs) ○ 9	9
9	4189050	Valve inlet	3	32	4180030	Rear cover	1	56	4180690	Bolt TCEI M12x25 (442 in/lbs) □ 7	7
10	820361	Plug 1/2" G (354 in/lbs) 1	1	33	740290	O-ring Ø 14x1.78	1	56	850330	Bolt TCEI M12x30 (752 in/lbs) ● 9	9
11	180101	O-ring Ø 17.5x2	1	34	2282280	Drain plug (221 in/lbs) 1	1	57	4180740	Scraper ring	6
12	2820290	Bolt TCEI M12x110 (752 in/lbs) 8	8	35	780330	Bolt TCEI M6x20 (88 in/lbs) 9	9	58	1150280	O-ring Ø 50.52x1.78	3
13	2820470	Washer	8	36	4180340	O-ring Ø 240x3	1				
14	4189051	Valve discharge	3	37	160691	C-clip Ø 18	6				
15	2820330	Eyebolt	1	38	4180090	Wrist pin	3				
16	4180790	Oil level gauge (212 in/lbs) 1	1	39	4180820	Connecting-rod Brass ○ ● 3	3				
17	4180450	Support ring Ø 32	○ 3	40	4180070	Connecting-rod Aluminum □ 3	3				
18	4180420	Support ring Ø 36	● 3	41	4180330	O-ring Ø 97.92x2.62	2				
19	4180390	Support ring Ø 40	□ 3	42	1941290	Sight glass retainer	1				
20	4180440	High pressure seal Ø 32	○ 3	43	1941260	Oil level gauge	1				
21	4180410	High pressure seal Ø 36	● 3	44	1941270	Sight glass cover	1				
22	4180380	High pressure seal Ø 40	□ 3	45	100410	O-ring Ø 34.6x2.62	1				
	4180460	Support ring Ø 32	○ 3	46	4180260	Shim 0.05 mm	1				
	4180430	Support ring Ø 36	● 3	47	4180270	Shim 0.10 mm	1				
	4180400	Support ring Ø 40	□ 3	48	4180280	Shim 0.19 mm	1				
	4180120	Piston guide Ø 32	○ 3	49	4180290	Shim 0.25 mm	1				
	4180250	Piston guide Ø 36	● 3	50	4180050	Non-drive side cover	1				
	4180230	Piston guide Ø 40	□ 3	51	3660350	Dip stick	1				
	4180490	Low pressure seal Ø 32	○ 3	52	4180081	Piston rod	3				
	4180480	Low pressure seal Ø 36	● 3	53	4180180	Slinger	3				
	2820710	Low pressure seal Ø 40	□ 3	54	4180160	Piston Ø 32	○ 3				
	4180110	Rear piston guide Ø 32	○ 3	55	4180150	Piston Ø 36	● 3				
	4180240	Rear piston guide Ø 36	● 3	56	4180140	Piston Ø 40	□ 3				
	4180220	Rear piston guide Ø 40	□ 3	57	2840890	O-ring Ø 14x2	3				
	1344070	O-ring Ø 60.05x1.78	3								
	4180630	Plunger rod oil seal	3								

OIL CAPACITY - 110 OZ

Legend

Ø 32	Ø 36	Ø 40
For ○	For ●	For □
RTD80.280	RTD130.160	RTD160.100
RTD100.200		